JW SERIES

Three Phase Thyristor Regulator



JW Series is compact lightweight three-phase control thyristor regulators enabling high-density instrumentation.

The methods of control are divided into two ways, the phase control and zero-cross control.

In the phase control systems, a type with the voltage, current and power feedback control types and a type without those feedbacks are available according to the characteristics of a heater used.

JW Series are also capable of advanced three-phase control based on 6-arm control and fine control setting from the setting communication unit.

Furthermore, remote control and data monitoring is available by connecting to a host unit.

■ FEATURES

Compact all-in-one configuration

Flat and slim structure, high-density instrumentation is

As they are using the same pitch of JT Series a replacement from an old version is easy.

Setting communication unit is included Displaying measured values of real time power voltage, current, electric power and also settings of each parameter, switching operation are available. Each parameter enables fine control. Units including communication enable to set data monitor and each parameter via PC upper communication, RS-422 or RS-485.

• Disconnection alarm and current limit are included as a standard

Heater disconnection alarm function and power current control function.

- Controllability is improved with 6-arm control 6-arm control functions especially for transformer loading and the controllability was highly improved. 6-arm control is the best for improving controllability. unbalanced alarm function, reducing harmonic noise.
- Imbalanced alarm function equipped as standard The imbalance adjustment function used to adjust the imbalanced status is included. Balance control of three phase's outputs value is also available. Imbalance alarm judges the imbalance ratio of the current.

Various protective functions

Thyristor elements are protected by gating off for over-current, melting of the rapid fuse for short-circuit and gating off for radiation fin over-heating. Phase-sequence abnormalities alarm and open-phase alarm, which are suitable for three phase control are included.



JW.

MOE	DEI	LS	5		
000					
		П	Τ.	II.	− Power voltage
					20:200V AC (200V/220V/240V)
					40:400V AC (380V/400V/440V)
					99: Others
		Ш			Rated Current
					010: 10A 200: 200A
					020: 20A 250: 250A
					030: 30A 300: 300A
					050: 50A 400: 400A
					075: 75A 500: 500A
					100: 100A 750: 750A
					150: 150A X00: 1000A
		Ц	+		- Control system
					V: Phase-angle firing. voltage feedback/ Zero-cross firing
					A: Phase-angle firing. current feedback/ Zero-cross firing
					W: Phase-angle firing. power feedback/ Zero-cross firing
					N: Phase-angle firing. no feedback/ Zero-cross firing
					Z: Zero-cross firing
		L	+		– Rapid fuse*1
					N: Not provided
					A: Provided
			L		- Setting communication unit *2
					0: Not provided
					1: Provided (Installed to unit)
					2: Provided (Panel installation)
					3: Provided (Installed to unit including communication)
					4: Provided (Panel installation including communication)
				4	 CT(current transformer) function *3
					0: Mounted externally(or none)
	1: Built-in				
					- Arms
					3: 3 arms

^{*1} In case the rated current with rapid fuse is 010 or 020, "A" cannot be chosen

PSE-351

^{*2} For setting communication unit of panel installation, exclusive cable "SH-JUK3" of 3m or

[&]quot;SH-JUK5" of 5m are necessary.
"3 In case current rate with CT function is more than 100A "1" cannot be chosen. When installing CT externally please select 0

■ GENERAL SPECIFICATIONS

Phase: Three-phases

200V AC(200V/ 220V/ 240V selectable by switch) 400V AC(380V/ 400V/ 440V selectable by switch) Rated voltage:

to be specified (main circuit power supply and control circuit power supply are common)

The models which have a different main circuit power supply and a control circuit power supply

are manufactureable. 10A, 20A, 30A, 50A, 75A, 100A, 150A, 200A, 250A, 300A, 400A, 500A, 750A, 1000A to be Rated current:

specified

Rated frequencies: 50/60 Hz (automatic change)

Allowable voltage fluctuation:

 \pm 10% of rated voltage

Allowable frequency fluctuation:

±2Hz of rated frequency

Phase angle firing system and zero-crossing Control system:

firing system

Arms: Specify 3 arms or 6 arms Feedback types:

Voltage, current, power feedback 4 to 20mA DC(input resistance is approx. $100\,\Omega$) 1 to 5V DC(input resistance is approx. $50k\,\Omega$) Control input signal:

External setting input: Volume signal ($10k\Omega$ is recommended)

External contact input:

External signal no-voltage contact or open

(external contact capacity 1mA 5V DC or more)

0 to 5A AC of rated current 0 to 100 % of output range External CT input: Ramp: Elevation: 0 to 100 % of output range

Soft-start: 1 to 20 seconds

Current limit: 0 to 100 % of output range

Imbalance adjustment:

Imbalance of approx. 40 % output range can be

adjusted

Output range:

Output accuracy:

adjusted
0 to 98 % of supplied power voltage
No-feedback ··· Within ±10% of rated voltage
Voltage feedback ··· Within ±3% of rated voltage
(Rated voltage is ±10%, at 1 to 10 times variation

of load resistance)

Current feedback \cdots Within $\pm 3\%$ of rated current (Rated voltage is $\pm 10\%$, at 1 to 10 times variation

of load resistance) Power feedback \cdots Within $\pm 3\%$ of rated voltage (Rated voltage is $\pm 10\%$, at 1 to 3 times variation

of load resistance)

*Note: this is not including the accuracy in the rating from 10 to 90 % and CT error. (at reference

operating condition)
Resistive load, inductive load, Applicable load:

(Inductive load ··· phase-angle firing system, primary side control of transformer, and flux density 1.2 T or lower are recommended)

Minimum load current

... 0.5 A or more(at 98% output of rated voltage) Over-current alarm (alarm output AL1) Alarm types:

Rapid fuse meltdown alarm (alarm output AL1) Radiation fin over heating alarm (alarm output

AL1)

Heater disconnection alarm (alarm output AL2) Thyristor elements abnormal alarm (alarm output

AI 2)

Abnormal operation alarm, abnormal phase sequence alarm, Open-phase alarm Imbalance alarm (alarm output AL2)

Frequency abnormality alarm Alarm contact output:

Alarm output:

2 points,(AL1, AL2) Maximum load 240V AC 1A, 30V DC 1A Minimum load 5V DC 10mA or more Electricity life 100,000 times or more

Contact protection elements not included (sold

separately)

Over current protection:

Melting of the rapid fuse for short-circuit 0% output at 120% of rated current (thyristor

gate-off)
With current limit function high limit output value is

configurable

Ramp setting (AI1), elevation(AI2), Current limit(AI3) External setting:

Operational status(DI1 --- run/ stop) External contact:

Control system (DI2 --- phase angle firing/ zero-cross firing)
Setting system (DI3 --- front display setting/

external setting)

Natural air cooling for 75A or less of rated Cooling system:

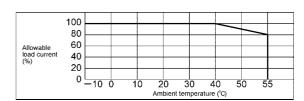
current

Forced air cooling for 100A or more of rated

current

Working temperature: -10 to 55 °C

In case of more than 40°C it depends on the following derating performance.



Working humidity: 30 to 90 %RH, No dew-condensation

Insulation resistance:

Between power supply terminal and protection conductor terminal $\,$ 500V DC, 50M Ω or more

Dielectric strength:

Weight:

conductor terminal 500V DC, 50M Ω or more Between power supply terminal and protection conductor terminal 2000V AC, 1 min(200V system) 2500V AC, 1 min(400V system) Dielectric strength of cooling fan is 2000V AC About 6kg for 10A and 20A About 8kg for 30A and 50A About 13kg for 75A and 100A About 22kg for 150A to 250A, About 36kg for 300 to 500A About 36kg for 300 to 500A

Case: Steel Color: Gray

Installation: Installed to panel

Working condition: Reference operating condition
--- Ambient temperature 23°C ±2°C Ambient humidity 55% ±5% RH

Power supply voltage rated voltage±1%
Power supply frequency rated supply frequency

Normal operating condition

offinal operating condition

- Ambient temperature -10 to 55°C

Ambient humidity 30 to 90%RH

Power supply voltage rated voltage±10°

Power supply frequency rated supply frequency ±2Hz rated voltage ± 10%

Setting communication unit

Operational status (active / stop), Main setting

Control system(Zero-cross/ Phase angle)
Output system (automatic/ manual)
Alram output (ON/OFF)

Manual output value, Feedback control system,

Ramp setting, Elevation, Soft start SV high/ SV low limit, Heater disconnection alarm(ON/OFF)

Heater disconnection alarm rating, Heater disconnection alarm detect time
Current limit(ON/OFF), Current limit value
Imbalance alarm (ON/OFF)
Imbalance Alarm imbalance rate

Communication protocol, Communication address, Communication transmission rate

Communication character, Pulse cycle, Scaling etc

Measuring value display:

Current value, voltage value, power value, load

resistance value, etc

Error display: Error display, alarm display, etc Communication interface:

RS-422A, RS-485

Communication type

Half-duplex asynchronous type

Communication protocols:

MODBUS(RTU/ASCII) Transmission rate: 19200bps, 9600 bps Working temperature: -10 to 55°C

Working humidity: 30 to 90%RH (non dew-condensation)

Power supply: Supplied from Thyristor unit About 50g Weight: Case:

Fire retardant ABS Color Grav Installation:

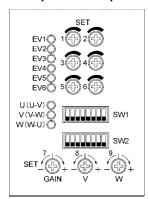
Installed to thyristor unit or panel (exclusive cable sold separately is necessary for

panel installation)



■ Front panel

● Front panel close up



• Function of trimmers

Trimmer No.	Setting function	
SET1	Ramp (0 to 100%)	
SET2	Elevation (0 to 100%)	
SET3	Soft start (Approx 1 to 20 sec.)	
SET4	Current limit (0 to 100%)	
SET5	Ratio of heater disconnection(0 to 100%)	
SET6	Imbalance ratio(1 to 40%)	
SET7	Output gain of imbalance adjustment (60 to 140%)	
SET8	V phase output of imbalance adjustment (V phase±40%)	
SET9	W phase output of imbalance adjustment (W phase±40%)	

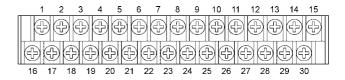
●Function of dipswitch SW1

D:	T			
Bit	Setting function			
No.	Setting function			
1	Current limit ON/OFF. ON to activate.			
2	Heater disconnection alarm ON/OFF. ON to			
_	activate.			
3	Storage of the initial resistance value for heater			
3	disconnection alarm. ON to activate.			
4	Imbalance alarm ON/OFF. ON to activate.			
5	Alarm output ON/OFF. ON to make the function			
	OFF.			
6	Feedback control ON/OFF. OFF to make the FB			
ь	function OFF.			
7	Imbalance adjustment ON/OFF. ON to activate.			
8	Unused			

• Function of dipswitch SW2

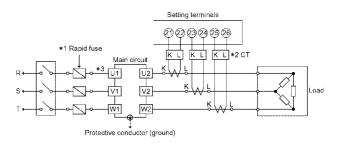
Bit No.	Setting function					
1	Logical switching of remote contact input 1 (Run/ Stop)					
2		Logical switching of remote contact input 2 (Phase/Zero-cross)				
3		Logical switching of remote contact input 3 (Front panel/ Remote setting input)				
4	Individual selection of remote setting input: Ramp					
5	Individual selection of remote setting input: Elevation					
6	Individual selection of remote setting input: Current limit					
7	ON ON OFF OF			OFF		
8	ON OFF			OFF	ON	OFF
	Power	200V	240V	220V	200V	(unused)
	supply voltage	400V	(unused)	440V	400V	380V

■ Terminal assignment



Bit No.	Terminal function
1	Remote setting input common (Al com)
2	Remote setting input ref. voltage(Al V-ref)
3	Remote setting input1 (Al1)
4	Remote setting input1 (Al2)
5	Remote setting input1 (Al3)
6	Remote contact input common (DI com)
7	Remote contact input1 (DI1)
8	Remote contact input2 (DI2)
9	Remote contact input3 (DI3)
10	N, C (unused)
11	N, C (unused)
12	N, C (unused)
13	Alarm output1 (AL1)
14	Alarm output1 (AL2)
15	N, C (unused)
16	Control input signal (+)
17	Control input signal selection (mA/V)
18	Control input signal (-)
19	Control signal output (OUT)
20	Control signal input (IN)
21	CT, U (K)
22	CT, U (L)
23	CT, V (K)
24	CT, V (L)
25	CT, W (K)
26	CT, W (L)
27	N, C (unused)
28	Alarm output1 (AL1)
29	Alarm output2 (AL2)
30	N, C (unused)

■ Connection of main circuit terminals

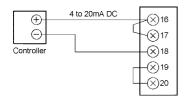


^{*1} For models without the rapid-break fuse, make sure to connect a rapid fuse externally to protect a system
*2 When the CT is not built in, connect a CT externally as required.

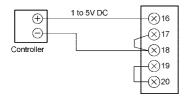
² When hower supply and control circuit power supply are common in standard type. Special type, whose main power and circuit power is separated is also available.

■ Connection of terminals

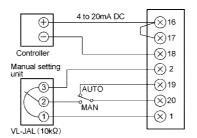
Control input signal only Current signal (4 to 20mA DC)



Voltage signal (1 to 5V DC)



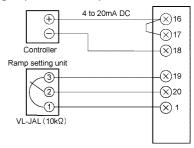
• Manual setting unit and with auto/man switching Current signal (4 to 20mA DC)



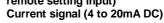
Manual setting unit only

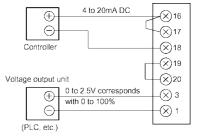


With ramp setting unit (Ramp using control input signal) Current signal(4 to 20mA DC)

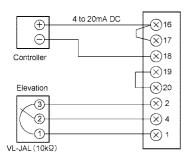


●With ramp setting unit (Ramp using remote setting input)

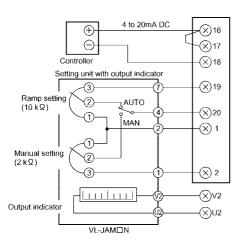




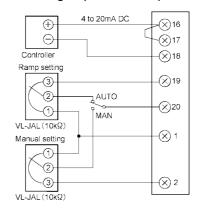
● With elevation setting unit Current signal (4 to 20mA DC)



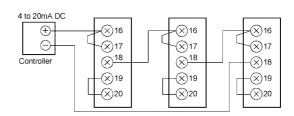
Setting unit with output indicator (*Cannot be used in zero-cross control) Current signal (4 to 20mA DC)



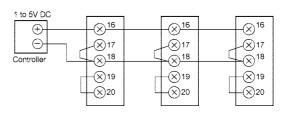
●Manual setting unit, ramp setting unit with auto/man switcing Current signal (4 to 20mA DC)



Operation of multiple instruments Current signal (4 to 20mA DC)



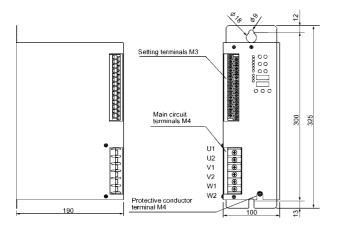
Voltage signal (1 to 5V DC)



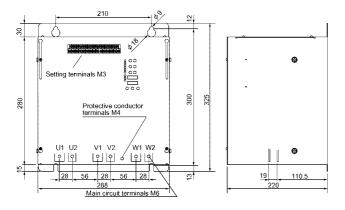


■ External dimensions

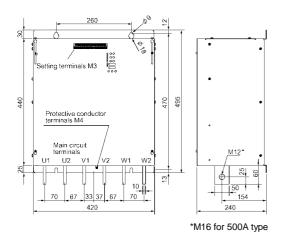
●10A, 20A



●75A, 100A



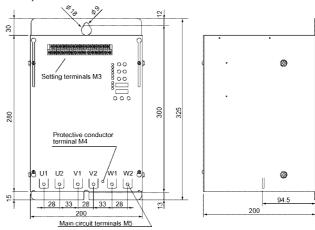
●300A, 400A, 500A



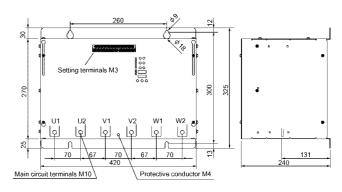
Heating value

Rated current	Maximum heating value	Rated current	Maximum heating value
10A	40W	150A	500W
20A	90W	200A	790W
30A	140W	250A	920W
50A	180W	300A	1100W
75A	260W	400A	1530W
100A	380W	500A	1980W

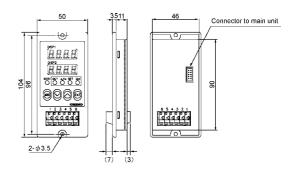
●30A, 50A



●150A, 200A, 250A



Setting Communication unit



Unit: mm



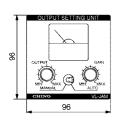
■ ACCESSORIES

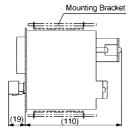
Manual setting unit

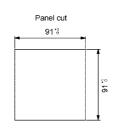
Model	Specifications
VL-JAL	Simple function type for ramp setting Variable resistance value: 10kΩ
VL-JAM⊡N 2: Voltage indicator (0 to 250V) 4: Voltage indicator (0 to 500V)	All-in-one function combined with indicator, ramp setting, manual setting and selector switch Variable resistance value: $10k\Omega \ (Ramp \ setting)$ $2k\Omega \ (Manual \ setting)$

●VL-JAL 25 MAX17

●VL-JAM□N







CT (external current transformer)

	•			•
	Rated current	Mod	lels	Number of through-holes
	10A	CPI-1TR	100AT	10
	20A	CPI-1TR	100AT	5
	30A	CPI-1TR	150AT	5
	50A	CPI-1TR	100AT	5
	75A	CPI-1TR	150AT	2
	100A	CPI-1TR	100AT	2
	150A	CPI-1TR	150AT	1
	200A	CPI-1TR	200AT	1
	250A	CPI-1TR	250AT	1
	300A	CPI-1TR	300AT	1
	400A	CPI-1TR	400AT	1
	500A	CPI-1TR	500AT	1
	750A	CPI-3T	750AT	1
ĺ	1000A	CPI-3T	1000AT	1

^{*}secondary output current 5A

Built-in rapid fuse (for replacement)

Rated current	Models		
Nateu current	200V system	400V system	
30A	250GH-50S	660GH-50S	
50A	250GH-75S	660GH-80S	
75A	250GH-100S	660GH-100S	
100A	250GH-160S	660GH-160S	
150A	250GH-200S	660GH-200S	
200A	250GH-315S	660GH-315S	
250A	250GH-350S	660GH-350S	
300A	250GH-450S	660GH-450S	
400A	250GH-630S	660GH-630S	
500A	250GH-710S	660GH-710S	

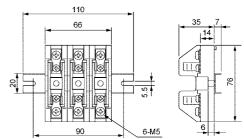
^{*}manufactured by HINODE ELECTRIC CO., LTD

External mounted rapid fuse unit

Rated current	Models
10A	FU-J015T
20A	FU-J030T

^{*}Available for 200V and 400V.

●FU-J015T, FU-030T

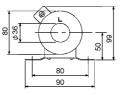


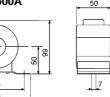


Object	Models
For low load	CX-CR1
For high load	CX-CR2

For 400 to 500A

For 100 to 300A



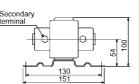


40.5

● Exclusive cable for setting communication unit (panel mounting type)

Cable Length	Models
3m	SH-JUK3
5m	SH-JUK5

For 750 to 1000A





Unit: mm

Specifications subject to change without notice. Printed in Japan (I) 2006. 4 Recycled Paper

CHINO CORPORATION

32-8, KUMANO-CHO, ITABASHI-KU, TOKYO 173-8632 PHONE: +81-3-3956-2171 FAX: +81-3-3956-0915 E-mail: inter@chino.co.jp

Website: http://www.chino.co.jp